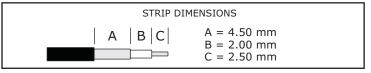


DESCRIPTION	DESCRIPTION MATERIAL	
BODY	BRASS	GOLD PLATED
INSULATOR	PTFE / TEFLON	N/A
CENTER CONTACT / PIN	BERYLLIUM COPPER	GOLD PLATED
FERRULE	ANNEALED COPPER	GOLD PLATED



TERMINATION

CENTRE CONTACT: SOLDER

FERRULE: 3.25mm A/F Crimp Hex

COAX CABLE ASSEMBLY

- 1. STRIP CABLE TO THE DIMENSIONS SHOWN ABOVE TAKING CARE NOT TO CUT INTO THE BRAID OR DIELECTRIC BEYOND THE REQUIRED POINTS.
- 2. CAREFULLY PLACE A PIECE OF HEAT SHRINK SLEEVE THEN FERRULE OVER THE CABLE JACKET AND SOLDER THE CONTACT ON TO THE CENTER CONDUCTOR OF THE CABLE.



3. CAREFULLY FAN THE BRAID OUTWARDS SO THAT WHEN THE SUB ASSEMBLY IS INSERTED INTO THE CONNECTOR BODY AND CENTER CONTACT IS CORRECTLY SEATED IN POSITION ALL THE BRAID LAYS EXTERNAL TO THE CONNECTOR.



4. FINALLY SLIDE THE FERRULE DOWN CABLE AND OVER THE BRAID MAKING SURE IT SITS TIGHT AGAINST THE CONNECTOR BODY THEN CRIMP USING A 3.25MM A/F HEX, SLIDE HEAT SHRINK INTO PLACE AND SHRINK.



l	ISSUE:	А	MCX Crimp Jack Cable Group - RG174	
J [DIM:	mm		
	SCALE:	6 / 1		
	PAGE:	1 OF 1	PART No:	
	DATE:	16/05/09	206.112.044	



THIS DOCUMENT AND INFORMATION CONTAINED HEREIN MAY NOT BE COPIED, USED OR DISCLOSED BY WHOLE OR IN PART EXCEPT WITH 1 GREENACRES, BORDON custom cable assembly solutions THE WRITTEN PRIOR CONSENT OF COBRA ELECTRONICS LIMITED. HAMPSHIRE. GU35 DEX TEL: +44 (0) 1420 479830

